

SAFETY DATA SHEET

1. PRODUCT **Company:**China Amines Co., Ltd
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1.1 Product identifiers
 Name: Cyclohexane
 CAS-No.: 108-94-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Flammable liquids (Category 3), H226

Acute toxicity, Oral (Category 4), H302

Acute toxicity, Inhalation (Category 4), H332


Acute toxicity, Dermal (Category 4), H312

Skin irritation (Category 2), H315

Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram	
Signal word	Danger
Hazard statement(s)	H226 Flammable liquid and vapour. H302 + H312 + H332 Harmful if swallowed, in contact with skin or if inhaled H315 Causes skin irritation. H318 Causes serious eye damage.
Precautionary statement(s)	P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ eye protection/ face protection. P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth. P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction. P403 + P235 Store in a well-ventilated place. Keep cool. P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Formula: $C_6H_{10}O$
Molecular weight: 98.14 g/mol
CAS-No.: 108-94-1
EC-No.: 203-631-1

Hazardous components

Component	Classification	Concentration
Cyclohexanone	Flam. Liq. 3; Acute Tox. 4; Skin Irrit. 2; Eye Dam. 1; H226, H302 + H312 + H332, H315, H318	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.
If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.
In case of skin contact
Wash off with soap and plenty of water. Consult a physician.
In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.
If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.2 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

5.4 Further information

Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

For personal protection see section 8.

6.2 Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.

Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Storage class (TRGS 510): Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
Cyclohexanone	108-94-1	TWA	20 ppm	USA. ACGIH Threshold Limit Values (TLV)
	Remarks	Upper Respiratory Tract irritation Eye irritation Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		TWA	20.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Eye & Upper Respiratory Tract irritation Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		STEL	50 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Upper Respiratory Tract irritation Eye irritation Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		
		STEL	50.000000 ppm	USA. ACGIH Threshold Limit Values (TLV)
		Eye & Upper Respiratory Tract irritation Confirmed animal carcinogen with unknown relevance to humans Danger of cutaneous absorption		

Component	CAS-No.	Value	Control parameters	Basis
		TWA	50.000000 ppm 200.000000 mg/m3	USA. Occupational Exposure Limits (OSHA) -Table Z-1 Limits for Air Contaminants
		The value in mg/m3 is approximate.		
		TWA	25.000000 ppm 100.000000 mg/m3	USA. NIOSH Recommended Exposure Limits
		Potential for dermal absorption		
		TWA	25 ppm 100 mg/m3	USA. NIOSH Recommended Exposure Limits
		Potential for dermal absorption		
		PEL	25 ppm 100 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		Skin		

Biological occupational exposure limits

Component	CAS-No.	Parameters	Value	Biological specimen	Basis
Cyclohexanone	108-94-1	1,2-Cyclohexane diol	80.0000 mg/l	Urine	ACGIH -Biological Exposure Indices (BEI)
	Remarks	End of shift at end of workweek			
		Cyclohexanol	8.0000 mg/l	Urine	ACGIH -Biological Exposure Indices (BEI)
		End of shift (As soon as possible after exposure ceases)			

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eye/face protection	Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).
Skin protection	Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands. Full contact Material: butyl-rubber Minimum layer thickness: 0.3 mm Break through time: 480 min Material tested: Butoject® (KCL 897 / Aldrich Z677647, Size M) Splash contact Material: Nature latex/chloroprene Minimum layer thickness: 0.6 mm Break through time: 35 min Material tested: Lapren® (KCL 706 / Aldrich Z677558, Size M) data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374 If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.
Body Protection	Complete suit protecting against chemicals, Flame retardant antistatic protective clothing., The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Respiratory protection	Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).
Control of environmental exposure	Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	Form: clear, liquid Colour: colourless
Odour	No data available
Odour Threshold	No data available
pH	No data available
Melting point/freezing point	Melting point/range: -47 °C (-53 °F) - lit.
Initial boiling point and boiling range	155 °C (311 °F) - lit.
Flash point	44 °C (111 °F) - closed cup
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability or explosive limits	Upper explosion limit: 9.4 %(V) Lower explosion limit: 1.1 %(V)
Vapour pressure	4.5 hPa (3.4 mmHg) at 20 °C (68 °F) 13.3 hPa (10.0 mmHg) at 38.7 °C (101.7 °F)
Vapour density	3.39 - (Air = 1.0)
Relative density	0.947 g/mL at 25 °C (77 °F)
Water solubility	86 g/l at 20 °C (68 °F)
Partition coefficient: n-octanol/water	log Pow: 0.81
Auto-ignition temperature	420 °C (788 °F) at 1,013 hPa (760 mmHg)
Decomposition temperature	No data available
Viscosity	No data available
Explosive properties	No data available
Oxidizing properties	No data available

9.2 Other safety information

Surface tension: 35.05 mN/m at 20 °C (68 °F)

Relative vapour density: 3.39 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Heat, flames and sparks.

10.5 Incompatible materials

Oxidizing agents, Plastics

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Carbon oxides

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - 1,534 mg/kg LC50 Inhalation - Rat - 4 h - > 6.2 mg/l LD50 Dermal - Rabbit - 794 - 3,160 mg/kg No data available
Skin corrosion/irritation
Skin - Rabbit Result: Irritating to skin. (OECD Test Guideline 404)
Serious eye damage/eye irritation
Eyes - Rabbit Result: Risk of serious damage to eyes. - 24 h
Respiratory or skin sensitisation
No data available
Germ cell mutagenicity
Not mutagenic in Ames Test Ames test S. typhimurium Result: negative Human fibroblast Result: Laboratory experiments have shown mutagenic effects.
Carcinogenicity
This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification. IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.
Reproductive toxicity
Overexposure may cause reproductive disorder(s) based on tests with laboratory animals.
Specific target organ toxicity -single exposure
No data available Acute inhalation toxicity - Breathing difficulties
Specific target organ toxicity -repeated exposure
No data available
Aspiration hazard
No data available
Additional Information
RTECS: GW1050000 Prolonged or repeated exposure to skin causes defatting and dermatitis., Cough, Shortness of breath, Headache, Nausea, Vomiting, Incoordination., Inhalation of high concentrations may cause., Central nervous system depression, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. Stomach - Irregularities - Based on Human Evidence Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Toxicity to fish	No data available
Toxicity to daphnia and other aquatic invertebrates	EC50 - Daphnia magna (Water flea) - 820 mg/l - 24 h
Toxicity to algae	No data available
Toxicity to bacteria	No data available

12.2 Persistence and degradability

Biodegradability	Result: 90 - 100 % - Readily biodegradable
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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product
Contact a licensed professional waste disposal service to dispose of this material. Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company.
Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 1915 Class: 3 Packing group: III

Proper shipping name: Cyclohexanone

Reportable Quantity (RQ): 100 lbs

Poison Inhalation Hazard: No

IMDG

UN number: 1915 Class: 3 Packing group: III EMS-No: F-E, S-D

Proper shipping name: CYCLOHEXANONE

IATA

UN number: 1915 Class: 3 Packing group: III

Proper shipping name: Cyclohexanone

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Fire Hazard, Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

Component	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-04-24

Pennsylvania Right To Know Components

Component	CAS-No.	Revision Date
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Cyclohexanone	108-94-1	1993-04-24
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New Jersey Right To Know Components

Component	CAS-No.	Revision Date
Cyclohexanone	108-94-1	1993-04-24

California Prop. 65 Components

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Acute Tox. Acute toxicity

Eye Dam. Serious eye damage

Flam. Liq. Flammable liquids

H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H302 + H312 +H332 Harmful if swallowed, in contact with skin or if inhaled

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H318 Causes serious eye damage.

HMIS Rating

Health hazard: 2

Chronic Health Hazard: *

Flammability: 2

Physical Hazard 0

NFPA Rating

Health hazard: 2

Fire Hazard: 2

Reactivity Hazard: 0
